

YC4D180-D33

Prime power: 120kW @ 1800 r/min

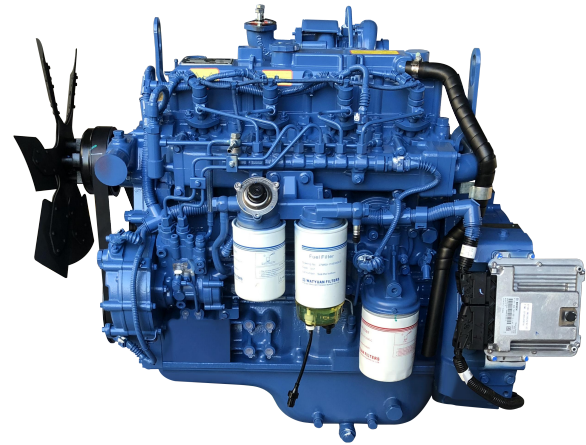
Standby power: 132 kW @ 1800 r/min

Emission standards followed: GB 20891-2014 Stage III

ECE R96 Stage IIIA

Introduction

YC4D series engine is a classic power product developed by Yuchai, which gains high brand awareness and market recognition, with a market volume of more than 500,000 sets. Additionally, the engine for YC4D180-D33 generator set developed on the basis of this engine is reliable, durable, energy saving and environmental protecting, compact in structure, strong in transient loading capacity, and easy to maintain.



(Image shown may not reflect actual engine)

Product Features

- ◆ The engine body and other main structures are well-tested, ensuring high reliability of the whole engine.
- ◆ Advanced and sophisticated BOSCH electric-control common-rail + highly-efficient turbocharged inter-cooled technology is applied, which can accurately control the oil injection amount and provide sufficient air intake, ensuring sufficient burning, low oil consumption and less emission of the diesel engine under all loads.
- ◆ The piston is cooled with internally-cooled oil channel, which can effectively reduce the piston temperature and provide the piston with a long service life.
- ◆ G3 performance requirements for generator set are met.

Product Service

- ◆ Service: Yuchai has built the largest service network in the industry with the minimum service radius, the most extensive “three guarantees” and the shortest response time. It has also established 49 global offices, including 14 overseas offices covering Europe, Africa and South America .We have established 108 overseas service agencies, more than 3,000 service stations and more than 5,000 parts sales outlets to provide satisfactory service to users..
- ◆ 24h global service hotline: +86 95098.

Engine speed	Application	Standard generator unit output		Engine power			
				Total power		Net power	
r/min		kVA	kW	kW	Ps	kW	Ps
1800	Prime	125	100	120	163	115.5	157
	Standby	137.5	110	132	180	127.5	173

Notes:

1. **Prime Power:** corresponding to the basic power (PRP) described in ISO 8528. The annual operating time of engine will be unrestrictedly the maximum power of continuous output of variable loads when the engine is maintained according to the maintenance interval and method provided by Yuchai. The allowable average output power within 24h shall not be more than 70% of the prime power.
2. **Standby Power:** corresponding to the emergency standby power (ESP) stated in ISO 8528. When the engine is maintained according to the maintenance interval and method provided by Yuchai, the maximum power in a series of variable powers that the engine may achieve in every 200h operation in every year under the condition of failure of the public supply network or under the testing condition. The allowable average output power during the 24h operation period shall be not more than 70% of the standby power.
3. The engine power data stated in the table is the performance parameters measured under the condition stated in ISO 8528-1 and ISO 3046.
4. The power output of the generator set is calculated according to the efficiency of the AC generator. Thus, it is for reference only.
5. The kVA value is calculated as per the standard power factor 0.8.
6. The information mentioned above is the latest; however, the relevant information may be altered after publication.

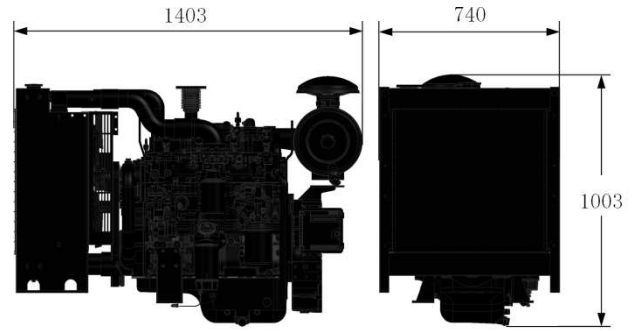
Engine load	1800 r/min	
	g/ (kW·h)	L/h
Standby power	219	34.6
Prime power	220	31.6
75% common power	236	25.4
50% common power	249	17.9

Remarks: the diesel oil density is 0.835g/cm³.

Technical parameters

Type	Vertical, in-line, water-cooled, four-stroke
Induction system	Turbocharged & Intercooled
Type of combustion chamber	Direct-injection reentrant ω combustion chamber
Cylinder quantity - Bore × stroke	4-108×115mm
Number of valve per cylinder.	2
Displacement	4.21L
Compression ratio	16.7:1
Cylinder type	Wet-type cylinder sleeve
Working sequence	1-3-4-2
Fuel supply system	Common Rail
Lubrication mode	Combination of pressure and splash
Starting mode	Electronic
Engine oil capacity	13L (dry-type engine)
Engine oil and fuel consumption ratio	≤0.2%
Rotation	Anticlockwise (facing the power delivery end)
Minimum no-load speed.	600~675 r/min
Speed-regulation grade	ISO 8528 G3
Noise <i>L_p</i>	≤92.9dB(A)
Total dry weight	
Engine	460kg
Radiator	75kg

The final weight and sizes of the engine varies according to the specific arrangement.



Engine Arrangement

Air Intake system

Air filter

Cooling system

Radiator (optional)

Electrical device

24V or 12V electrical system

Inlet preheater (optional)

Fuel system

BOSCH HPCR fuel system

Fuel filter (two-level filter)

Lubrication system

Oil filter

Flywheel and flywheel housing

SAE 11.5" flywheel

SAE #3 flywheel housing

Document

Operation and Maintenance Manual

Installation Guide

Parts Catalog

Fuel grade: Summer: 0# and 10# ordinary diesel oil of GB 252-2015 premium grade or first grade. Winter: 0#, -10#, -20#, and -35# ordinary diesel oil of GB 252-2015 premium grade or first grade.

Oil brand: 15W-40 in summer; 10W-30 or other environmentally suitable diesel engine oils with the quality grade not lower than Grade CH-4 as provided in GB 11122-2006 in winter.